

blackline
an OBL brand



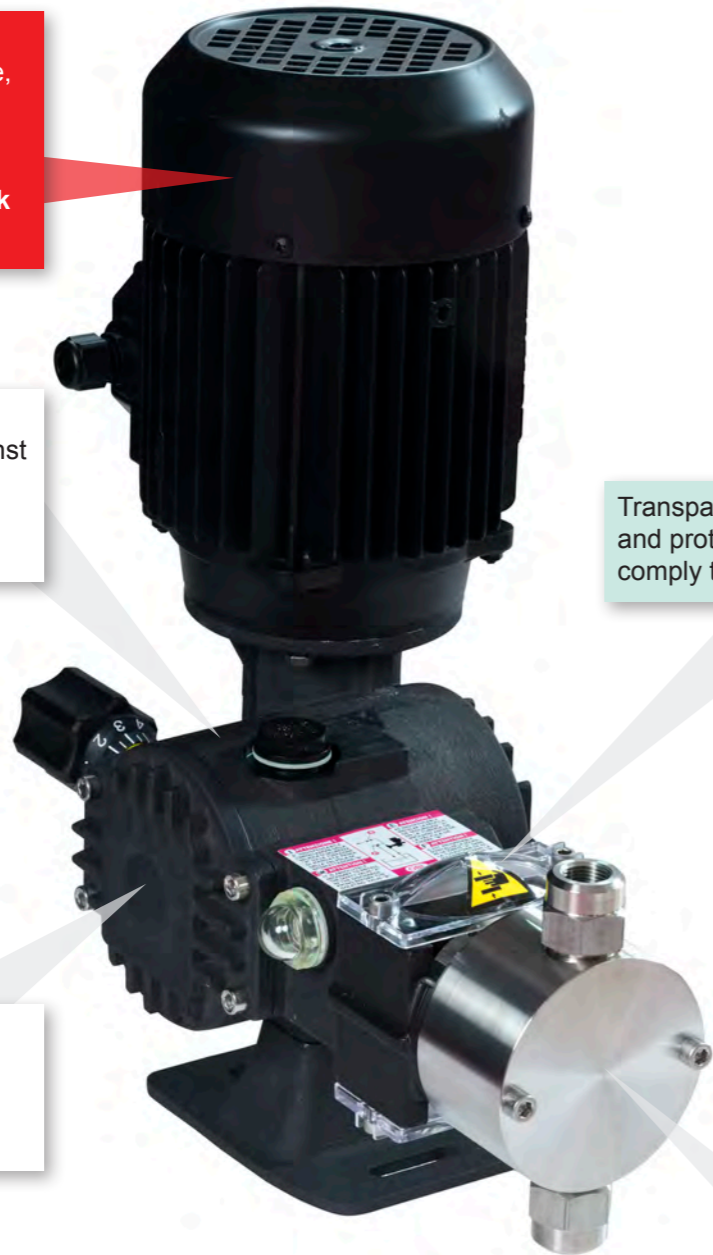
WATER DIVISION



Motor UNEL-MEC:
Motor UNEL-MEC standard 3 phase, 50/60Hz.
Single phase and ATEX options available.
Permits standardization and quick std motor availability on site.

Aluminum anodized casing:
Improved corrosion resistance against aggressive fumes.
Extends pump life and lowers life-cycle cost.

Spring return mechanism with oversized bearing.
Extends pump life and lowers life-cycle cost.



Transparent covers and protection comply to EC directive.

Models with flowrate up to 18 l/h double valve standard, optional on request until 150 l/h (Ø43mm):
Increased accuracy when operating at low flow.
Enhance application flexibility.

Individual adjustment for each pumphead:
Manual adjustment standard via graduate knob or electric actuator as optional available.
Enhances application flexibility.

Individual gearbox reducer for each pumphead:
Now you can have pumpheads with different S.P.M.
Enhances application flexibility.

PTFE coated cast iron yoke:
Increased resistance in case of liquid spillage to reduce maintenance cost.
Extends pump life and lowers life-cycle cost.

Multiple unit:
All possible combination until 10 pumpheads



Multi headed option (limit according pump size):
- different materials (metallic and Non metallic)
- different duty points (max flow rates and pressure)
Enhances application flexibility.

STURDIER

NEW DESIGN

NEW DESIGN

ENHANCED FLEXIBILITY

ATEX

i ALL models comply to ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

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Duplex unit with manifolds:
To to have flowrate up to 600 l/h



► Sectional view

THREADED CONNECTIONS		FLANGED CONNECTIONS	
<p>P PVC</p>	<p>A AISI-316L</p>	<p>P PVC</p>	<p>A AISI-316L</p>
<p>FEATURE & BENEFITS <u>Single valves only available.</u> Very cost-effective solution and operating economy. <u>Plunger lip seal (OBL design) available in three different material to meet all dosing requirements.</u> Guarantees absence of leakage even in the dosage of solids in suspension.</p>		<p>Suitable for fluid dosing in temperature: +40°C for all types of seals. <u>Plunger lip seal (OBL design) not adjustable.</u> Suitable for working pressure up to 10 bar.</p>	

► Sectional view

THREADED CONNECTIONS		FLANGED CONNECTIONS	
<p>P PVC</p>	<p>A AISI-316L</p>	<p>P PVC</p>	<p>A AISI-316L</p>
<p>FEATURE & BENEFITS <u>Double valves available.</u> High dosing accuracy. <u>Plunger pumphead with gland nut.</u> Adjustable plunger packing. <u>Adjustable plunger packing.</u> Longer working cycle and shorter down time for maintenance.</p>		<p><u>PTFE plunger packing rings with "V" profile (Chevron type).</u> Suitable for dosing high temperature fluid: - AISI-316L pumphead: +90°C; PVC pumphead: +40°C <u>Extra length pumphead with extended KEVLAR reinforced PTFE braid.</u> Suitable for working pressure up to max 100 bar.</p>	

► Markets & Applications

OBL pumps are designed to cover the needs of your system and other applications listed below:

BOILERS Water Quality Control

- Corrosion Inhibitors (Oxygen scavengers, etc) Anti-scaling reagents.
- Conductivity control (chemistry adjustment) pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

CHEMICAL

- Various Additive and Reactors (Chemical Reaction Process).
- Drum / Tote.
- Injection, Mixing and much more.

MINING

- Ore Separation: Leaching process (cyanides, sulphuric acid, solvents, etc.).
- Flotation collectors (polymers, etc). Defoamers emulsifiers. Depressants and Dispersant chemicals (Iron sulfide).
- Dust control (Dosing of wetting chemicals).

COOLING TOWERS Water Quality Control

- Corrosion Inhibitors, Anti-scaling reagents, pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

WATER TREATMENT Chemical Addition

- Odors Control (Hydrogen peroxide, Potassium permanganate, Activated carbon).
- Ph control (dosing of acids and caustics).
- Flotation and Clarification (Aluminium Sulfate, PAC, Ferric Chloride).
- Disinfection (Chlorine, Sodium Hypochlorite).

PULP AND PAPER

- Whitening and Bleaching process (Hydrogen Peroxide, Hypochlorite, Chlorine).
- Sizing (fillers, e.g. starch, polymers), Strengthening (Urea based chemicals, etc.), Pigmentation (dyes, pigments, etc).
- De-inking chemicals in recycling paper process (Sodium silicates, Sodium Hydroxide, Lime, Calcium Chloride, etc.).

► Technical data

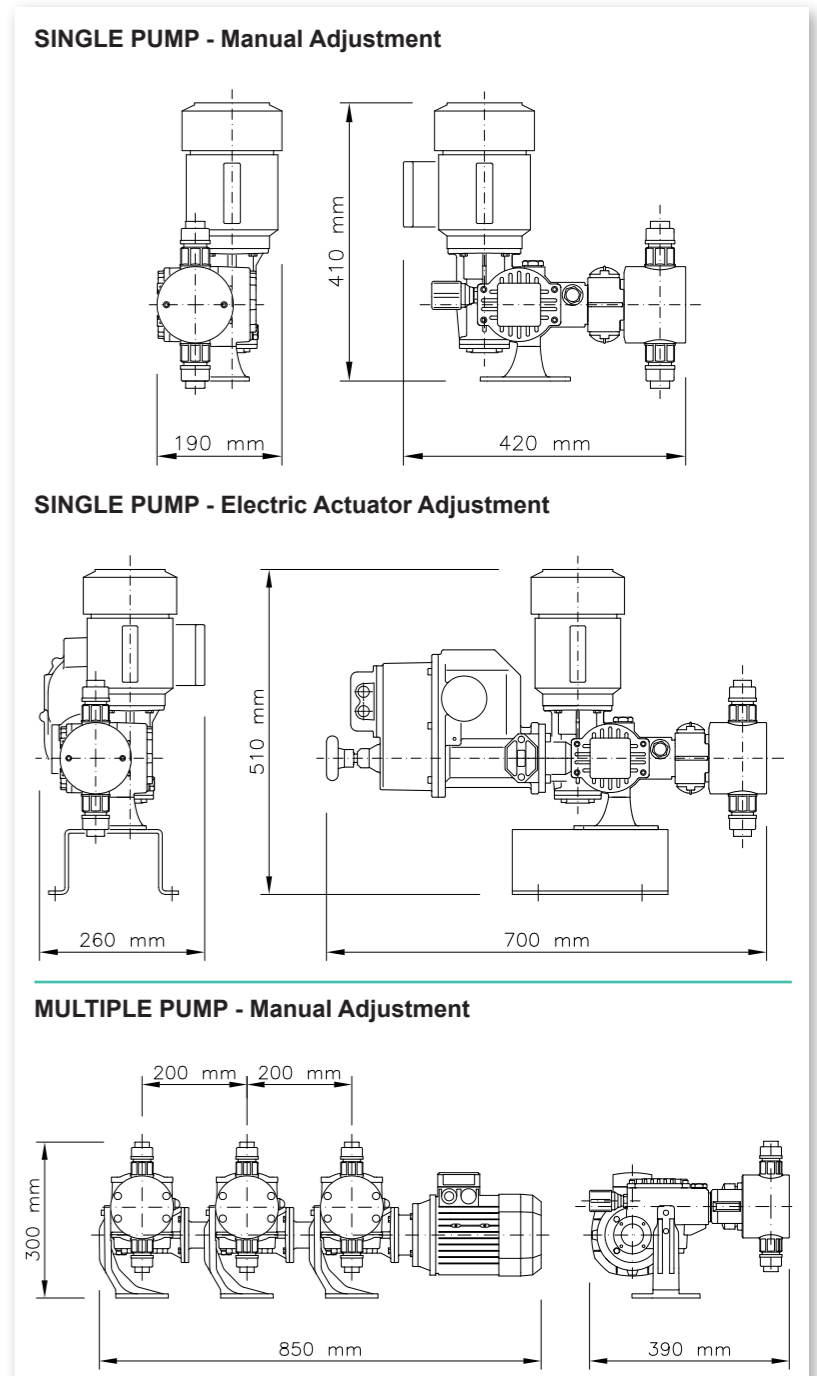
TYPE	50 Hz		60 Hz		PUMPHEAD WITH GLAND NUT				PUMPHEAD WITHOUT GLAND NUT				MOTOR kW				
	STROKES / 1	MAX FLOW RATE /h	STROKES / 1	MAX FLOW RATE /h	MAX PRESS. bar		CONNECTIONS				MAX PRESS. bar				THREADED CONNECTIONS		
							THREADED		FLANGED								
					A	A-TL	P	A/A-TL	P	A/A-TL	P	A			P	A	P
R 6	50	0,8	43	0,7	/	40	●	1/4" BSP f	1/4" BSP f DIRECT CONNECT. (NO RING NUT)	/	/	/	/	/	/	/	/
	70	1,2	60	1													
	95	1,8	84	1,5													
	115	2,2	114	2,2													
R 10	36	2	30	1,6	10	40	●	1/4" BSP f	1/4" BSP f DIRECT CONNECT. (NO RING NUT)	/	/	/	/	/	/	/	/
	50	3	43	2,5													
	70	4	60	3,4													
	95	5,5	84	4,8													
R 16	36	5	43	6	10	40	10	3/8" BSP f	3/8" BSP f	10	10	3/8" BSP f	3/8" BSP f	0,25 kW NO TL	0,25 kW NO TL	/	/
	50	7	60	9,5													
	70	11	84	13													
	95	15	114	18													
R 25	36	15	43	16	10	40	10	3/8" BSP f	3/8" BSP f	10	10	3/8" BSP f	3/8" BSP f	0,25 kW NO TL	0,25 kW NO TL	/	/
	50	20	60	24													
	70	30	84	33													
	95	38	114	45													
R 30	36	20	43	24	10	35	10	3/8" BSP f	3/8" BSP f	10	10	3/8" BSP f	3/8" BSP f	0,25 kW NO TL	0,25 kW NO TL	/	/
	50	30	60	34													
	70	40	84	48													
	95	55	114	65													
R 43	36	40	43	50	10	12	10	3/8" BSP f	3/8" BSP f	10	10	3/8" BSP f	3/8" BSP f	0,25 kW NO TL	0,25 kW NO TL	/	/
	50	55	60	78													
	70	90	84	100													
	95	115	114	150													
R 50	36	58	43	70	10	/	10	1/2" BSP f	1/2" BSP f	10	10	1/2" BSP f	1/2" BSP f	0,37 kW	0,37 kW	/	/
	50	80	60	102													
	70	120	84	140													
	95	160	114	200													
R 62	36	90	43	105	10	/	10	3/4" BSP f	3/4" BSP f	8	8	3/4" BSP f	3/4" BSP f	0,37 kW	0,37 kW	/	/
	50	125	60	152													
	70	175	84	205													
	95	250	114	300													

► Identification code

R 16 A 70 DV TL FA ZC

R	PUMP TYPE
16	PLUNGER DIAMETER
A	PUMPHEAD EXECUTION
...A...	AISI-316L
...P...	PVC
70	PLUNGER STROKER PER MINUTE
DV	VALVES EXECUTION
...SV...	SINGLE VALVE
...DV...	DOUBLE VALVE
TL	PUMPHEAD VERSION
"..."	WORKING PRESSURE UP TO 10 bar
...TL...	WORKING PRESSURE UP TO 10+40 bar
...TS...	WORKING PRESSURE UP TO 40+100 bar
...RF...	FRONTAL HEATING JACKET
FA	CONNECTIONS
...B...	THREADED BSP f
...N...	THREADED NPT f
...F...	FLANGED UNI-DIN
...FA...	FLANGED ANSI
ZC	ADJUSTMENT
"..."	GRADUATE KNOB AND VERNIER
...W...	PNEUMATIC ACTUATOR
...Z...	ELECTRIC ACTUATOR

► Overall dimensions



► Material of construction

COMPONENTS	PUMPHEAD WITH GLAND NUT				
	A	A-TL	P	P11	AC
PUMP HEAD	AISI-316L	AISI-316L	PVC	PVC	AISI-316L
PLUNGER	AISI-316L	AISI-316L	CERAMIC	CERAMIC	CERAMIC
PLUNGER PACKING	PTFE	PTFE	PTFE	PTFE	PTFE
VALVE GUIDE	PP/AISI-316L	AISI-316L	PP	PP	AISI-316L
VALVE SEAT	AISI-316L	AISI-316L	● CERAMIC/PVC	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L	● CERAMIC/PVC	AISI-316L	AISI-316L
VALVE SEAL	FPM	FPM	FPM	FPM	FPM

COMPONENTS	PUMPHEAD WITHOUT GLAND NUT							
	PAE	PCF	PCV	AAF	AAE	ACE	ACV	ACF
PUMP HEAD	PVC	PVC	PVC	AISI-316L	AISI-316L	AISI-316L	AISI-316L	AISI-316L
PLUNGER	AISI-316L	CERAMIC	CERAMIC	AISI-316L	AISI-316L	CERAMIC	CERAMIC	CERAMIC
PLUNGER PACKING	EPDM	FPM	VULKOL.	FPM	EPDM	EPDM	VULKOL.	FPM
VALVE GUIDE	PP	PP	PP	PP	PP	PP	PP	PP
VALVE SEAT	AISI-316L	PVC	AISI-316L	AISI-316L	AISI-316L	AISI-316L	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	PYREX	AISI-316L	AISI-316L	AISI-316L	AISI-316L	AISI-316L	AISI-316L
VALVE SEAL	FPM	FPM	FPM	FPM	FPM	FPM	FPM	FPM

R-HV HIGH VISCOSITY DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	CONNECTIONS	MOTOR kW	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h			3ph	1ph
R 10	36	2	30	1,6	10	1/2" BSP f	0,25 kW	0,25 kW
	50	3	43	2,6				
R 16	36	4	30	3,3				
	50	6	43	5,2				
R 25	36	12	30	10				
	50	16	43	14				
R 30	36	18	30	15				
	50	25	43	22				
R 43	36	42	30	35				
	50	50	43	44				
R 50	36	58	30	48				
	50	80	43	70				
R 62	36	90	30	75				
	50	120	43	105				

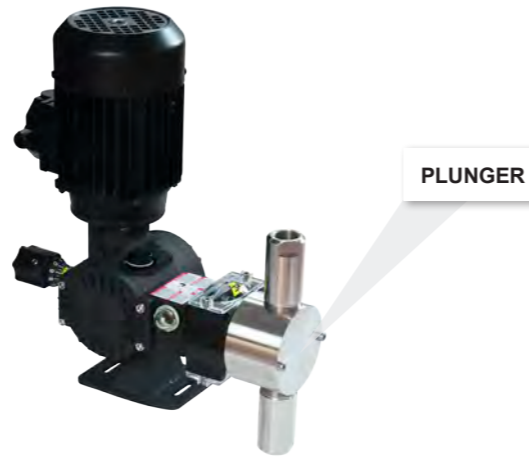
HV VERSION (HIGH VISCOSITY DOSING):

Typical application: Viscous liquids and concentrated polymer (Emulsion).

- Connections normally threaded with single valves, double on demand.
- Plunger pumphead with gland nut and adjustable packing.
- PTFE adjustable plunger packing rings with "V" profile (Chevron type) to contain the pumped fluid leakages.
- Suitable to dose products with viscosities up to 55,000 cP.
- Use for working pressure up to 10 bar.

Material of construction

COMPONENTS	HV
PUMP HEAD	AISI-316L
PLUNGER	AISI-316L
PLUNGER PACKING	PTFE
VALVE GUIDE	AISI-316L
VALVE SEAT	AISI-316L
VALVE (BALL)	AISI-316L
VALVE SEAL	FPM



R-TS HIGH PRESSURE DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	CONNECTIONS	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h		THREADED	FLANGED
A TS	50	2,8	60	3,4			
	70	4	84	4,8			
	95	5	114	6			
	115	6					
R 16	50	7	43	6			
	70	10	60	8,5			
	95	15	84	13			
	115	18	114	18			

TS VERSION (HIGH PRESSURE DOSING):

Typical application: High pressure injection Chemicals.

- Double valves with lapped seats.
- Connections normally threaded, flanged on demand.
- Plunger pumphead with gland nut and adjustable packing.
- Extended PTFE braid type adjustable plunger packing reinforced with KEVLAR and with intermediate ring.
- Self-centering plunger.
- Use for working pressure up to max 100 bar.

Material of construction

COMPONENTS	TS
PUMP HEAD	AISI-316L
PLUNGER	SAF-2205
PLUNGER PACKING	PTFE+KEVLAR
VALVE GUIDE	AISI-316L
VALVE SEAT	AISI-316L
VALVE (BALL)	AISI-316L
VALVE SEAL	FPM



R-OM MAGNESIUM OXIDE DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX WORK. PRESS. bar	MAX BUILT-IN RELIEF VALVE SET PRESS. bar	CONNECTIONS
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h			
R 16 MA OM	25	4	30	4,8	60	70	3/8" BSP m
	36	6	43	7,2			
	50	8,5	60	10,2			
R 25 MA OM	25	10	30	12	35	45	
	36	14	43	16,8			
	50	20	60	24			
R 30 MA OM	36	20	43	24	30	35	
	50	30	60	36			

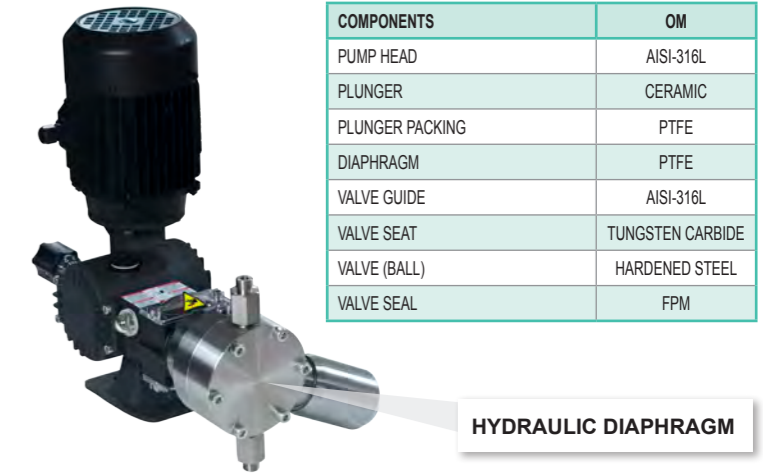
OM VERSION (MAGNESIUM OXIDE DOSING):

Typical application: Increase Combustion in Thermal Power.

Version designed for dosing diluted MAGNESIUM OXIDE into diesel. The OM version has been specifically designed for this application since 1980, working with the manufacturers of the magnesium oxide, wetted components are made in special materials. Use for flowrates up to 30 liters per hour and working pressure up to 70 bar.

Material of construction

COMPONENTS	OM
PUMP HEAD	AISI-316L
PLUNGER	CERAMIC
PLUNGER PACKING	PTFE
DIAPHRAGM	PTFE
VALVE GUIDE	AISI-316L
VALVE SEAT	TUNGSTEN CARBIDE
VALVE (BALL)	HARDENED STEEL
VALVE SEAL	FPM



H/MH DIATOMACEOUS EARTH DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	THREADED CONNECTIONS	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h		ACC	PPCC
H 50	95	115	84	100			
	70	120	60	100			
	95	160	84	140			

Ø DIAPH./STROKE	50 Hz			60 Hz			MAX PRESS. bar	THREADED CONNECTIONS	
	TYPE	STROKES / 1	MAX FLOW RATE l/h	TYPE	STROKES / 1	MAX FLOW RATE l/h		PP	A
108	MH 100	95	100	MH 90	84	90			

H/MH PUMPS (DIATOMACEOUS EARTH DOSING):

Typical application: Oenological Filtration.

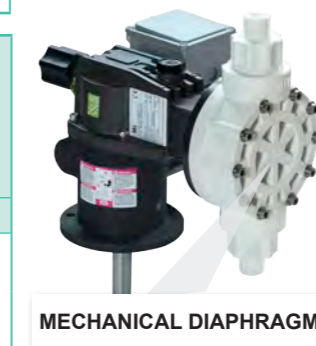
OBL is a leader in the manufacture of metering pumps for FILTER AID WITH DIATOMACEOUS EARTH; used for wine, beer and fruit juice filtration. The range includes plunger pumps with lip seals and mechanical diaphragm pumps. Use for flowrates up to 160 liters per hour and working pressure up to 10 bar.

Material of construction

COMPONENTS	ACC	PPCC
PUMP HEAD	AISI-316L	PP
PLUNGER	CERAMIC	CERAMIC
PLUNGER PACKING	VULKOLLAN	VULKOLLAN
VALVE GUIDE	PP	PP
VALVE SEAT	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L
VALVE SEAL	FPM	SILICON



COMPONENTS	PP	A
PUMP HEAD	PP	AISI-316L
DIAPHRAGM	PTFE	PTFE
VALVE GUIDE	PP	PP
VALVE SEAT	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L
VALVE HOUSING	PP	AISI-316L
VALVE SEAL	SILICON	FPM



► Safe area

On all pumps M, ME, R, XRN it is possible to automate the control system by installing the OBL's electric actuator Z type (ZC or ZP).

ELECTRIC ACTUATOR CHARACTERISTICS

- IP 66 standard
- 115/230V – 1 – 50/60 Hz
- 4-20 mA feedback signal
- Manual emergency override
- Anticondensation heater (on demand)
- External automatic/manual selector (on demand)
- Flow-rate limiter (Q.max trimmer) allows to reduce the pump maximum flow-rate (corresponding to 20 mA command signal) up to 50% of the nameplate rated capacity.

The flowrate is adjusted according to following input signals:

- 4-20 mA, 0-20 mA, 20-4 mA and 0-10 V
- Pulses (0÷2 Hz - 0÷30 Hz)
- RS 485 communication protocol
- Profibus DP-V0



OBL DESIGN

► Hazardous Area: ATEX version

On request the pumps M, R, XRN can be made comply with the requirements of the ATEX European Directive. Even the control system can be comply with that Directive, by installing the ATEX electric actuator Z type (ZR or ZG).

ELECTRIC ACTUATOR CHARACTERISTICS

- ATEX II 2GD EEx-d IIB T4 IP6X
- 115/230V – 1 – 50/60 Hz
- Manual emergency override
- Anticondensation heater (on demand)
- 4-20 mA pilot signal
- 4-20 mA feedback signal



ATEX

oblpumps.co.id



Contact us:

OBL HEADQUARTERS

ALFA VALVOLE S.r.l.

Viale del Lavoro, 19

20003 Casorezzo (MI)

Tel.: +39 02. 90296206

Email: alfavalvole.info@idexcorp.com

Website: www.oblpumps.it

AUTHORIZED DISTRIBUTOR FOR INDONESIA

PT ZI-TECHASIA

Menara Jamsostek Building

Menara Utara Lt22

Jl. Jend Gatot Subroto No38

South Jakarta 12710

Indonesia

Tel/WA +62 822-4625-6451

Email: ask@oblpumps.co.id

Office: +62 21 252 6075

Website: oblpumps.co.id